## Retrofit and Replacement

The "10 questions" method for sizing and selection is recommended as the best method for your actuation requirements. Use the 'Application Data' column in this chart as a worksheet

| Criteria |  | Application Data |
| :---: | :---: | :---: |
| What is the total area of the damper? |  | sq.ft. |
| 2 Opposed blade or Parallel blade control construction? | L" $\times$ W" $=$ Total sq inches/144 = total sq feet <br> Opposed Blade w/o seals 3 in - $\mathrm{lb} /$ sq feet Opposed Blade w/ seals 5 in-Ib/sq feet <br> If unknown, use a worst case scenario, parallel blade with seals. <br> Parallel Blade w/o seals $4 \mathrm{in}-\mathrm{lb} /$ sq feet Parallel Blade $\mathrm{w} /$ seals $7 \mathrm{in}-\mathrm{lb} / \mathrm{sq}$ feet | $\square$ Opposed Blade Parallel Blade |
| Are there blade and edge seals on the damper? | This will impact the proper selection as the seals add resistance requiring more torque. | $\begin{aligned} & \text { - YES } \\ & \text { - NO } \end{aligned}$ |
| For the damper in question, what does the manufacturer specify as the torque rating? | If this information is not available refer to the "typical damper requirements" chart. | in-lb/sq. ft. |
| What is the air velocity, static pressure, or design CFM? |  | $\qquad$ W.G. $\qquad$ CFM $\qquad$ FPM |

to help in the selection process. This data, along with the 'Actuator Product Range' charts on pages 4 and 5, allow for the best selection of a Belimo actuator.

| Criteria |  | Application Data |
| :---: | :---: | :---: |
| Is fail-safe required? | Consider the application. Is the actuator/damper exposed to outside air? Use spring return. | $\begin{aligned} & \text { - YES } \\ & \text { - NO } \end{aligned}$ |
| What is the supply voltage to the actuator? <br> - 24 VACIDC <br> - 120 VAC <br> - 230 VAC single phase | Do you need a step down transformer? If replacing an oil immersed gear train actuator, is the transformer in the defective actuator? You may need to purchase one. | $\begin{aligned} & \square 24 \text { VAC } \\ & 120 \text { VAC } \\ & \square 230 \text { VAC } \end{aligned}$ |
| What is the control signal to the actuator? | - Two position <br> - Floating point <br> - Modulating <br> - Sequencing <br> - "Non-standard" voltage signals <br> This will be a critical component to the damper selection of an actuator. Consider the ...MFT US actuator and the flexibility of its application. | On/Off Floating Point 2-10 VDC 0-10 VDC 4-20 mA PWM $\qquad$ range |
| Can you direct couple to a damper shaft? | Direct coupling has become the industry standard. Some retrofit applications do not allow direct coupling. Refer to the Belimo Mounting Methods guide for application details. |  |
| Are there additional accessories required? | Some applications require the addition of an auxiliary switch for proof of position; or a retrofit application may require an additional mounting bracket and linkage kit. You must identify these needs prior to leaving the job site or ordering products. | - NO <br> - YES, see accessories section or actuator series for details |

## Typical damper requirements and sizing

Damper with square shape: $\mathrm{ft}^{2}=\mathrm{h} \times \mathrm{w} / 144$; ( $\mathrm{h}=\mathrm{high}, \mathrm{w}=$ width)
Damper Area $\left(8 \mathrm{ft}^{2}\right) \times$ Rated Torque Loading of Damper (4in-lb/ft$)=$ Total in-lb Required ( 32 in - lb ) Belimo LF/LM $35 \mathrm{in}-\mathrm{lb}$

|  |  | Torque Loading in-lb/ft ${ }^{2}$ |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  | < 1000 FPM | FPM | FPM |
|  | Damper Blade | 2 inch water column | 1000-2500 | 2500-3500 |
|  | Parallel blade/edge seals | 7 | 10.5 | 14 |
|  | Opposed blade/edge seals | 5 | 7.5 | 10 |
|  | Parallel blade/no edge seals | 4 | 6 | 8 |
|  | Opposed blade/no edge seals | 3 | 4.5 | 6 |
|  | Round | 10 | 14 | 20 |

## Control signal overview:

Belimo actuators are compatible with many control inputs. There are many signals to select from with today's controllers.
What does 'on/off’, ‘open-close’, ‘3-point’, 'tri-state’, ‘floating point’, 'proportional modulation', 'phase cut', 'PWM' or 'MFT' mean?
Belimo will help you understand more on this control signal jungle with a quick overview:
On/Off or Open-Close: The actuator is able to drive either to its full open position, or to its full closed position. The same indication is used for Spring return type actuators. However, the actuator will drive to its full open position and spring return to its zero position. This can also be reversed.
3-point, tri-state, floating point: The actuator has both clockwise (CW) and counter-clockwise (CCW) control inputs. One drives the actuator to its open, the other to its close position. If there is no signal (Null point) on either input the actuator simply stays in its last position.
Proportional control: The actuator drives proportional to its control input and modulates throughout its angle of rotation. This control type is usually a variation of VDC. Common values are:
0-10 VDC 2-10 VDC

It is common to also have a $0-20 \mathrm{~mA}$ output from a controller. This can be very easily converted to $0-10$ VDC or 2-10 VDC with a 500 ohm resistor.

## Replacement of discontinued Belimo products

When replacing an actuator, whether Belimo or other, be sure to consider the application parameters before selecting the replacement. The new product may not be the best fit for the application. An example would be an existing SM24-SR US mounted to a valve linkage. The direct replacement of the actuator is the AM24-MFT US. However, the SM... and AM... are different

Pulse Width Modulation (PWM): The actuator drives to a specified position according to a pulse duration, the "length" of signal. The pulse can originate from a dry contact closure or a triac sink or source controller. An example of PWM control:

Time base: 0 to 10 seconds
Output pulse: 5 seconds
Actuator position: 50\%
Phasecut: An actuator drives depending on the power result of a remaining wave. This signal type cuts the amplitude of the wave and the actuator recognizes this signal as a proportional movement.


Multifunctional Technology (MFT): This technology was developed by Belimo for incorporation into our damper and valve actuator. MFT provides the ability to program characteristics of the actuator. Some of the key characteristics to change are:

Control input: selectable On/Off, VDC, PWM or Floating point<br>Motion values: selectable Running time torque adjustment Feedback: selectable feedback values

| Discontinued | Correct Replacement | Page | Discontinued | Correct Replacement | Page |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Spring Return |  |  | Non-Spring Return |  |  |
| Airside only |  |  |  |  |  |
| AF24-3 US | AFR24-3 US | 6 | AM24-S US | AM24 US w/SA1 US or SA2 US | 11 |
| AF24-3-S US | AFR24-3-S US | 6 | AM24-PWM-A US | AM24-MFT US + P-20002 | 11 |
| AF24-SR-S US | AF24-MFT-S US | 6 | AM24-PWM-B US | AM24-MFT US + P-20003 | 11 |
| AF24-SR95 US | AF24-MFT95 US | 6 | AM24-PWM-C US | AM24-MFT US + P-20001 | 11 |
| AF24-PWM US | AF24-MFT US + P-20... | 6 | AM24-SRS-A US | AM24-MFT US + P-10004 | 11 |
| FM24 US | AFR24 US | 6 | AM24-SRS-B US | AM24-MFT US + P-10005 | 11 |
| FM24-SR US | AFR24-SR US | 6 | AM24-SRS-C US | AM24-MFT US + P-10006 | 11 |
| FM24-SR90 US | AF24-MFT95 US | 6 | KM24 | LM24-3 US | 13 |
| FM24-SR95 US | AF24-MFT95 US | 6 | KM24-3 | LM24-3 US | 13 |
| FS24 | AF24 US | 6 | KM24-SL | LM24-SR-2.0 US | 13 |
| FS24-S | AF24-S US | 6 | KM24-SR | LM24-SR-2.0 US | 13 |
| LF24-SR-MP US | LF24-MFT-20 US | 8 | LM24-SR US | LM24-SR-2.0 US | 13 |
| LF24-SR-S-MP US | LF24-MFT-S-20 US | 8 | LM24-SR-T US | LM24-SR-T-2.0 US | 13 |
| SF120 US | AFR120 US | 6 | NM24-1 US | NM24 US | 12 |
| SF120-S US | AF120-S US | 6 | NM24 EU | NM24 US | 12 |
| SF24 US | AFR24 US | 6 | NM24-1/200 US | NM24 US | 12 |
| SF24-S US | AF24-S US | 6 | NM24-1/300 US | NM24 US | 12 |
|  |  |  | NM24-SRS US | NM24-MFT US + P-10... | 12 |
|  |  |  | NM24-PWM US | NM24-MFT US + P-20... | 12 |
|  |  |  | NMV24-D US | NMV-D2M US, contact Belimo for support |  |
|  |  |  | NMV24-V US | NMV-D2M US, contact Belimo for support |  |
|  |  |  | SM24 US | AM24 US | 11 |
|  |  |  | SM24-SR US | AM24-MFT US | 11 |
|  |  |  | SM24-SRS US | AM24-MFT US + P-10... | 11 |
|  |  |  | SM24-SR94 US | AM24-MFT95 US | 11 |

## Retrofit and Replacement

Cross Reference

The following cross-reference list was as accurate as possible at the time of printing. It is meant as a guide ONLY. Please consult control company's literature and Belimo's individual data sheets for more specific product information.
The best replacement solution for non-direct coupled products is to replace the existing product with a direct coupled solution. If direct coupling is not possible, Belimo offers specific retrofit solutions or universal linkage solutions.
Many products listed are not 'direct' replacements based on
the product nomenclature, as in the case of non-direct coupled actuators where you may need additional add-on accessories, such as mounting brackets, crank-arms and ball joints. Actuators with built-in auxiliary equipment, such as switches or potentiometers, need to be evaluated for compatibility as well.
Belimo suggests to use the 10-step selection process, on page 22, in order to select the absolute best product for the application requirements.

## On/Off Applications



Modulating Applications


## Retrofit Solutions, Non-Direct Coupled

Universal Mounting Brackets


#### Abstract

ZG-106 and ZG-107 Mounting Brackets \$ 29.00 AF seris actuators in the same mounting locations as com mon foot mounted, crankarm style actuators. Hole patterns in the base match common Honeywell ${ }^{T M}$ and Johnson Controls ${ }^{\text {TM }}$ actuators for easy retrofit. The ZG-106 and ZG107 are designed with different actuator mounting heights. The ZG-106 is designed to place the KH-AF US crankarm in the same relative position as the Honeywell ${ }^{\text {TM }}$ Mod IV actuators. The ZG-107 will place the crankarm in the same relative position as the Honeywell ${ }^{T M}$ Mod III actuators. The ZG-106 and ZG-107 are provided with hole patterns to mount the NF and AF series actuators in either a horizontal or vertical position to meet space requirements. The KH-AF US crankarm is required to fully convert the NF or AF for crankarm operation.


| Accessories | List Price |  |
| :--- | :--- | ---: |
| KH-AF US crankarm, see page 20 | $\$$ | 15.00 |

Refer to pages 19 and 20 for additional universal accessories such as ball joints, crankarms and pushrods.

The ZG-106 - use when replacing these actuators:
Honeywell Mod IV

|  | M91... |
| :--- | :--- | M945...

The ZG-107 - use when replacing these actuators:
Honeywell Mod III

|  | List Price |
| :--- | :--- |
| ZG-108 Mounting Bracket | $\$ \quad 37.00$ |

The ZG-108 is designed to mount the NF and AF series actuators in the same mounting locations as common foot mounted, crankarm style actuators. Hole patterns in the base match common Honeywell ${ }^{\text {TM }}$, Siebe ${ }^{\text {TM }}$ (Barber Colman ${ }^{\text {TM }}$ ) and Johnson Controls ${ }^{\top \mathrm{TM}}$ actuators for easy retrofit.
The ZG-108 is provided with hole patterns to mount the NF and AF series actuators in either a horizontal or vertical position to meet space requirements. The KH-AF US crankarm is required to fully convert the NF or AF for crankarm operation.

| Accessor |  |  | List Price |  |
| :---: | :---: | :---: | :---: | :---: |
| ZG-AF108 - for AF/NF actuators, complete kit includes ZG-108 bracket, KH-AF US crankarm and mounting hardware, see page 20 |  |  | \$ | 55.00 |
| Refer to pages 19 and 20 for additional universal accessorie such as ball joints, crankarms and pushrods. |  |  |  |  |
| The ZG-108 - use when replacing these actuators: |  |  |  |  |
| Johnson | M110... | M14 |  |  |
|  | M120... | M15 |  |  |
|  | M130... |  |  |  |

The ZG-108 - use when replacing these actuators:

| Barber Colman | MA3... |
| :---: | :---: |
|  | MA4... |
|  | MA |

The ZG-108 - use when replacing these actuators:

| Honeywell | M91... | M945... |
| :--- | :--- | :--- |
|  | M955... | M965... |
|  | M975... | M8... |



List Price | ZG-112 Mounting Bracket | $\$ \quad 21.00$ |
| :--- | :--- | ---: | The ZG-112 is provided with prepunched hole patterns for the LF series actuator and its associated crankarm adaptor brackets. The hole pattern layout allows mounting these actuators in two different mounting orientations.

| Accessories | List Price |  |
| :--- | :--- | :---: |
| ZG-LF112 - for LF actuators, complete kit <br> includes ZG-112 bracket, KH-LF crankarm <br> and mounting hardware, see page 20 | $\$$ | 36.00 |
| ZG-LF2 - for LF actuators, includes <br> mounting bracket, KH-LF crankarm and <br> mounting hardware, see page 20 | $\$$ | 43.00 |
| Refer to pages 19 and 20 for additional universal accessories <br> such as ball joints, crankarms and pushrods. |  |  |

The best replacement solution for non-direct coupled products is to replace the existing product with a direct coupled solution.

List Price
ZG-100 and ZG-101 Universal Mounting Brackets \$ 57.00
Belimo universal mounting brackets are designed for applications where the actuator cannot be mounted directly to the damper shaft, and no proper mounting surface is available. They may be used for outside or inside the duct mounting, fastened to the ductwork or directly to the damper assembly. They may also be used to mount to other surfaces rather than the duct. A crankarm adaptor kit is also required.

The ZG-100, and ZG-101 are provided with prepunched hole patterns for the SM, GM, NF and AF series actuators and their associated crankarm adaptor brackets. The hole pattern layout allows mounting these actuators in three different mounting orientations.

## Accessories

| For <br> Actuator | Crankarm <br> Adaptor Kit | See <br> Page | List <br> Price |  |
| :---: | :---: | :---: | :---: | ---: |
| AF/NF | ZG-AF US | 20 | $\$$ | 52.00 |
| GM | ZG-GM2 | 10 | $\$$ | 59.00 |
| AM | ZG-AM | 11 | $\$$ | 49.00 |

*Includes crankarm and mounting hardware
Refer to pages 19 and 20 for additional universal accessories such as ball joints, crankarms and pushrods.

## ZG-103 and ZG-104 Universal Mounting Brackets

The ZG-103 and ZG-104 are provided with prepunched hole patterns for the SM and GM series actuators and their associated crankarm adaptor brackets. The hole pattern layout allows mounting these actuators in two, different, mounting orientations.

## Accessories

| For <br> Actuator | Crankarm <br> Adaptor Kit | See <br> Page | List <br> Price |  |
| :---: | :---: | :---: | :---: | ---: |
| GM | ZG-GM2 | 10 | $\$$ | 59.00 |
| AM | ZG-AM | 11 | $\$$ | 49.00 |

*Includes crankarm and mounting hardware
Refer to pages 19 and 20 for additional universal accessories such as ball joints, crankarms and pushrods.

## ZG-105 Universal Mounting Brackets

The ZG-105 is provided with prepunched hole patterns for use with the NM series actuators with the ZG-NM3 crankarm adaptor kit. The hole pattern layout allows mounting these actuators in two different mounting orientations.

## Accessories

| For <br> Actuator | Crankarm <br> Adaptor Kit | See <br> Page | List <br> Price |  |
| :---: | :---: | :---: | :---: | :---: |
| NM | ZG-NM3 | 12 | $\$$ | 41.00 |

*Includes crankarm and mounting hardware
Refer to pages 19 and 20 for additional universal accessories such as ball joints, crankarms and pushrods.

If direct coupling is not possible, Belimo offers specific retrofit solutions or universal linkage solutions.


ZG-105

Honeywell Series 90, 0-135 , use:

| Model | Torque |  |
| :--- | :--- | :--- |
| AF24-MFT95 US | $133 \mathrm{in}-\mathrm{lb}$ | see page 6 |
| AM24-MFT95 US | $160 \mathrm{in}-\mathrm{lb}$ | see page 11 |

Barber Colman - MP..., 6-9V, use:

| Model | Torque |  |
| :--- | :---: | :---: |
| LF24-MFT-20 US | $35 \mathrm{in-lb}$ | see page 8 |
| LF24-MFT-S-20 US | $35 \mathrm{in}-\mathrm{lb}$ | see page 8 |



Staefa Control-0-20 v. phasecut, use:

| Model | Torque |  |
| :--- | :---: | :---: |
| AF24-PC US | $133 \mathrm{in-lb}$ | see page 6 |
| AM24-PC US | $160 \mathrm{in-lb}$ | see page 11 |



## Replacing an M8405A actuator

The three-position control functionality of the LF24-SR-E US allows direct replacement of a Honeywell M8405A foot mounted economizer actuator.

## Mounting

For non-direct coupled applications use the ZG-LF112 HW accessory kit, which includes the KH-LF crankarm and ZG112 bracket and an accessory logic module mounting kit. The ZG-112 aligns the plane of the crankarm with that of the Honeywell M8405A. ZG-112 has at least two mounting holes that match the M805A foot pattern. The logic module mounting kit allows for attachment to the end of the LF24-SR-E US actuator. It provides for installation flexibility to place the module where space is available.

## Wiring

For proper control logic wiring always refer to the controller manufacturer's documentation. See page 55 of the 2003 Product Documentation Standard Actuation and Accessories for proper three-position wiring diagram.


ZG-LF112 Crankarm adaptor kit

- Bracket and crankarm for replacement of Honeywell M8405A actuators.

